



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3953-7

Job Sheet 183126



Part No: D3953-7

Job Qty: 20 ea

Part Name: Spring Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/24/18	0.00	0.00	Start Up Machining-2	7mm L	JBD 18/10/13
100	Hardinge	20 pcs		9/24/18	0.00	0.89	Hardinge		
120	QC	20 pcs		9/24/18	0.00	0.00	QC8		
130	Packaging	20 pcs		9/24/18	0.00	0.00	Packaging3-2	FP-001	18-10-01
140	QC21-SA	20 Ea		9/24/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - TURN AS PER FOLIO FA854 & DWG

OCT 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR0.750	Delrin Round Bar 0.75" Color: Black	.7200 ft (.036 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR0.750	1	106	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gas Spring Spacer	0.630Inches ± 0.030	0.660 0.600	Diameter	
2	Gas Spring Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Gas Spring Spacer	0.370Inches + 0.000 - 0.030	0.370 0.340		

Plex 9/12/18 3:12 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐	Engineering ☐ Quality ☐ Other ☐
Part: D3953-7 Job No: 183126 Serial No/Batch: S115826 Date: 10/03/18 Container No: S115826 DART Aerospace Ltd. 1270 Aberdeen Street Mississauga, ON M6B 1K7 TEL: 1 813 522-5200 Email: sales@dartaero.com www.dartaerospace.com					
ve : _____ Disposition					MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
AULT CATEGORY					
Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					